Sustainable Growth. Better Tomorrow.







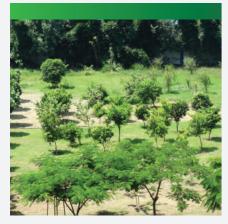








Structure







	Scope and boundary	Material topics	Production	Energy	Emission	Water
1		2	3	4	5	6

Waste	Employees	Occupational Health and safety	Indorama Corporation Governance Board	Independent Assurance Statement	GRI Content Index
7	8	10	13	14	18



BUSINESS

Scope and boundary

OPERATIONAL ENTITIES COVERED IN 2022 SUSTAINABILITY REPORT

Sr. No.	Company Name	Business	Country
Asia	1		
1	Indorama Corporation Pte Ltd.	Corporate	Singapore
2	PT. Indo-Rama Synthetics Tbk.	Fiber, PET, Spun Yarn, Weaving, Polyester	Indonesia
3	PT. Medisafe Technologies	Medical Gloves	Indonesia
4	YTY Industry Holdings SDN. BHD.	Medical Gloves	Malaysia
5	Indorama India Private Limited, Spandex division, Baddi	Spandex Yarn	India
6	Indorama India Private Limited, Fertilizer division, Haldia	Fertilizers	India
7	Indorama India Private Limited, Fertilizer division, Jagdishpur	Fertilizers	India
8	F.E. Indorama Agro LLC	Cotton Fibers	Uzbekistan
9	F.E. Indorama Kokand Textile JSC	Spun Yarn	Uzbekistan
10	JSC Indorama Kokand Fertilizers & Chemicals	Fertilizers	Uzbekistan
Euro	ope		
11	Indorama Iplik San. Ve.Tic. A.S.	Spun Yarn	Turkey
Afri	ca		
12	Indorama Eleme Petrochemicals Limited	Petrochemical	Nigeria
13	Indorama Eleme Fertilizer & Chemicals Limited	Fertilizers	Nigeria
14	TAK Agro & Chemicals Limited*	Fertilizers (blending)	Nigeria
15	Industries Chimiques Du Senegal	Fertilizers	Senegal
Sou	th America		
16	Adufertil Fertilizantes LTDA	Fertilizers (blending and distribution)	Brazil
17	Adfert*	Fertilizers	Brazil
Euro	ope		
18	JSC RUSTAVI AZOT*	Fertilizers	Georgia

^{*} not part of the reporting boundary in 2022.

Note: Rounding-off errors are present in the reported values due to the inherent limitations of numerical precision. These discrepancies are within an acceptable range and do not significantly impact the overall accuracy of the results.



FACTBOOK 2022

Material topics

Environment







Energy and climate change

GHG emissions and climate adaption

Energy management



Green manufacturing

Solid waste management

Effluents management

Plastic waste

Pollution prevention



Biodiversity and land-use

Biodiversity and land-use



Water resources

Water management



Safety

Occupational health and safety



Human capital and diversity

Employee well-being
Talent attraction and retention
Gender inclusion



Human rights and labour

Human rights
Labour practices



Community development

Community relations



Ethics and integrity

Ethics

Tax transparency
Grievance redressal



Product stewardship

Product stewardship



Risk management

Risk management



Digitalization and cybersecurity

Innovation and technology

Data privacy

Production

GRI Standards	Total production (captive consumption)	Unit	2022	2021
General	Total production	tonne	7,295,673*	4,699,279
	Fertilizers	tonne	6,423,686	3,755,410
	Polymers	tonne	366,392	447,029
	Fibers & Yarns	tonne	390,218	403,066
	Medical Gloves	tonne	32,938	63,453
	Rotational Crops	tonne	82,439	30,321

^{*}Production increased with the addition of new business units in India and Brazil, expansion in our Turkey unit along with higher production in other business units



Energy

GRI Standards	Energy	Unit	2022	2021
Total fuel consum	ption within the organization from non-renewable sources			
302-1	Total non-renewable energy consumption	GJ	54,977,408	45,656,730
	• Coal	GJ	9,258,758	9,429,697
	Fuel oil	GJ	578,532	166,120
	Natural gas	GJ	34,586,936	25,053,580
	• LPG	GJ	17,728	2,478
	• Diesel	GJ	1,250,759	1,195,551
	Gasoline	GJ	31,216	23,850
	Fuel gas	GJ	9,253,479	9,785,454
Total fuel consum	ption within the organization from renewable sources			
302-1	Total renewable energy consumption	GJ	1,841,756	1,899,719
	Biomass	GJ	1,841,756	1,899,719
	Biogas	GJ	0	0
Total indirect ene	rgy consumption (electricity, cooling, steam purchased from ou	tside of IVL group)		
302-1	Total indirect energy consumption	GJ	54,977,408 9,258,758 578,532 34,586,936 17,728 1,250,759 31,216 9,253,479 1,841,756 1,841,756	16,433,851
	Renewable electricity generated and consumed	GJ	612,521	649,781
	Electricity purchased from conventional sources (e.g. natural gas, coal, nuclear, heating oil)	GJ	16,632,382	15,784,070
	Purchased steam	GJ	200,900	0
	Purchased heating	GJ	0	0
	Purchased cooling	GJ	0	0
	Renewable electricity purchased through certificate	GJ	57,096	0
	Total direct energy sold	GJ	0	0
	Total steam sold	GJ	0	0
	Total indirect energy sold	GJ	0	0
Energy Intensity*				
302-3	Energy intensity	GJ/tonne of production	10.19	13.62

^{*}Higher production increase with respect to total energy consumption for the year 2022 has led to decrease in energy intensity figure in comparison to 2021.

Emission

GRI Standards	Emissions	Unit	2022	2021
305-1	Direct (Scope 1) GHG emissions	tCO ₂ e	3,416,336	2,920,216
305-2	Indirect (Scope 2) GHG emissions	tCO ₂ e	1,002,724	945,316
	Total GHG emissions (Scope 1 + Scope 2)	tCO ₂ e	4,419,060	3,865,532
GHG emissions in	tensity*			
305-4	Scope 1 GHG intensity	tCO ₂ e/tonne production	0.47	0.62
	Scope 2 GHG intensity	tCO ₂ e/tonne production	0.14	0.20
	Scope 1 + Scope 2 GHG intensity	tCO ₂ e/tonne production	0.61	0.82
Significant air em	issions [^]			
305-7	NOX	Kg	8,284,570.76	-
	SOX	Kg	2,600,575.72	-
	Persistent organic pollutants (POP)	Kg	0.00	-
	Volatile organic compounds (VOC)	Kg	0.00	-
	Hazardous air pollutants (HAP)	Kg	0.00	-
	Particulate matter (PM)	Kg	717,654.08	-

^{*}Considerable growth in our production along with our efforts to decrease emissions have led to decrease in 2022 emission intensity figures as compared to 2021

[^]New disclosed KPI

Water

GRI Standards	Water	Unit	2022	2021
Water withdrawal	and consumption			
303-5	Total water withdrawn by sources	million m ³	292.7	343.3
	Surface water	million m ³	250.0	292.3
	Once through cooling water	million m ³	0.0	0.0
	Municipal water and water utilities	million m ³	5.0	8.9
	Groundwater	million m ³	37.4	42.1
	Rainwater	million m ³	0.2	0.0
	Water intensity*	m ³ /tonne production	40.1	73.06
Water withdrawal			<u> </u>	
303-3	Total Water withdrawn from all areas	million m ³	292.7	343.3
	Surface water	million m ³	3 250.0 3 0.0 3 5.0 3 37.4 3 0.2 n 40.1 3 292.7 3 250.0 3 14.6 3 235.4 3 37.4 3 0.0 3 37.4 3 0.0 3 0.0 3 0.2 3 0.0 3 0.0 3 0.0 3 0.0 3 0.0 3 0.0 3 5.0 3 4.9 3 0.1 3 57.2 3 235.5	292.3
	Fresh water (≤1,000 mg/L TDS)	million m ³		10.1
	Other water (>1,000 mg/L TDS)	million m ³	235.4	282.1
	Ground water	million m ³	37.4	42.1
	Fresh water (≤1,000 mg/L TDS)	million m ³	37.4	42.1
	Other water (>1,000 mg/L TDS)	million m ³	0.0	0.0
	Rainwater collected & stored	million m ³	0.2	0.0
	Fresh water (≤1,000 mg/L TDS)	million m ³	0.2	0.0
	Other water (>1,000 mg/L TDS)	million m ³	0.0	0.0
	Produced water	million m ³	0.0	0.0
	Fresh water (≤1,000 mg/L TDS)	million m ³	0.0	0.0
	Other water (>1,000 mg/L TDS)	million m ³	0.0	0.0
	Municipal water and water utilities	million m ³	5.0	8.9
	Fresh water (≤1,000 mg/L TDS)	million m ³	4.9	8.9
	Other water (>1,000 mg/L TDS)	million m ³	0.1	0.0
	Total fresh water (≤1,000 mg/L TDS)	million m ³	57.2	61.1
	Total other water (>1,000 mg/L TDS)	million m ³	235.5	282.1
Water discharge				
303-4	Total water discharge by destination	million m ³	12.8	17.9
	Surface water	million m ³	12.8	16.1
	Ground water	million m ³	0.0	1.7
	Sea water	million m ³	0.0	0.1
	Third party water	million m ³	0.0	0.0

^{*}Process optimization along with water efficiency related projects have led to significant decrease in our water intensity for the year 2022

Waste

GRI Standards	Waste	Unit	2022	202
Waste generated				
306-3	Total waste composition	tonne	78,209	89,753
	Hazardous waste	tonne	43,056	45,809
	Non-Hazardous waste	tonne	tonne 78,209 tonne 43,056	43,94
	e-waste^	tonne	1	
	Battery waste [^]	tonne	43,056 35,153 1 117 18 119 16,689 34,084 33,751 207 127 18,408 6,265 7,934 4,209 8,972 0	
	Food waste [^]	tonne	18	
	Plastic waste [^]	tonne	119	
	Others (e.g. sewage, domestic waste water)^	tonne	16,689	
Waste diverted from	om disposal			
306-4	Total hazardous waste diverted from disposal	tonne	34,084	36,93
	Reuse	tonne	33,751	36,57
	Recycling	tonne	207	5
	Other recovery operations	tonne	127	31
	Total non-hazardous waste diverted from disposal	tonne	18,408	31,72
	Reuse	tonne	6,265	15,12
	Recycling	tonne	7,934	12,64
	Other recovery operations	tonne	4,209	3,95
Waste directed to	disposal			
306-5	Total hazardous waste directed to disposal	tonne	8,972	8,87
	Incineration (with energy recovery)	tonne	0	
	Incineration (without energy recovery)	tonne	127	
	Landfilling	tonne	1,217	1,17
	Other disposal operations	tonne	7,627	7,69
	Total non-hazardous waste directed to disposal	tonne	16,745	12,21
	Incineration (with energy recovery)	tonne	433	0.0
	Incineration (without energy recovery)	tonne	0	0.0
	Landfilling	tonne	12,359	10,20
	Other disposal operations	tonne	3,953	2,01

[^]New disclosed KPI

Employees

GRI Standards	Human Resources	Unit	IRC All (2022)	IRC All (2021
Employees				
GRI2-7a	Total employees by gender	Person	21,207	19,153
	Male	Person	14,844	13,597
	Female	Person	6,364	5,556
GRI2-7b	Total permanent employees	Person	16,542	17,884
	Male	Person	21,207 14,844 6,364	12,537
	Female	Person		5,347
	Total temporary employees	Person	4,666	1,269
	Male	Person	3,488	1,060
	Female	Person	1,177	209
405-1	Total employees by Level*	Person	16,455	18,494
	Senior management (G1)	Person	179	204
	Male	Person	174	203
	Female	Person	5	1
	Middle management (G2)	Person	688	773
	Male	Person	594	683
	Female	Person	94	90
	Junior management (G3)	Person	2,456	1,870
	Male	Person	1,915	1,416
	Female	Person	541	454
	Non management (G4)	Person	13,122	15,647
	Male	Person	8,605	10,860
	Female	Person	4,517	4,787
	Total employees by age*	Person	16,445	17,366
	Male	Person	11,290	12,136
	Female	Person	5,155	5,230
	Over 50 years old	Person	2,612	2,464
	Male	Person	2,370	2,249
	Female	Person	242	215
	30-50 years old	Person	8,978	9,234
	Male	Person	6,282	6,580
	Female	Person	2,696	2,654
	Below 30 years old	Person	4,855	5,668
	Male	Person	2,638	3,307
	Female	Person	2,217	2,361
New employee hi	res*			
401-1	Total employees hired*	Person	1,787	4,390
	Male	Person	1,071	2,484
	Female	Person	716	1,906
	Over 50 years old	Person	78	238
	Male	Person	63	210
	Female	Person	15	28
	30-50 years old	Person	886	1,629
	Male	Person	530	1,031
	Female	Person	356	598
	Below 30 years old	Person	823	2,523
	Male	Person	478	1,243
	Female	Person	345	1,280

GRI Standards	Human Resources	Unit	IRC All (2022)	IRC All (2021
Employees turnov	er*			
401-1	Total employees leaving*	Person	3,982	4,120
	Male	Person	· · · · ·	2,620
	Female	Person		1,500
	Over 50 years old	Person	543	481
	Male	Person	3,982 3,039 943 543 481 62 1,847 1,480 367 1,607 1,093 514 6,971 4,836 2,135 394 200 194 373 194 179 318 173 145 393	356
	Female	Person	62	125
	30-50 years old	Person	1,847 1,480 367 1,607 1,093 514 6,971 4,836 2,135 394 200	1,609
	Male	Person	1,480	1,139
	Female	Person	367	474
	Below 30 years old	Person	1,607	2,030
	Male	Person	1,093	1,129
	Female	Person	514	901
Parental leave*				
Male Female Over 50 years old Male Female 30-50 years old Male Female Below 30 years old Male Female Parental leave* 401-3 No of employees entitled to Male Female No of employees who took y Male Female Number of employees who parental leave Male Female Retention to work (after parfor the next 12 months) Male Female Return to work rate reave in previous reporting y Male Female Return to work rate Retention rate Employees training* 404-1 Total training hours provide Male Female Total average training hours Male* Female Performance review*	No of employees entitled to parental leaves	Person	6,971	6,204
	Male	Person	4,836	3,94
	Female	Person	2,135	2,260
	No of employees who took parental leave	Person	394	485
	Male	Person	200	132
	Female	Person	194	353
	Number of employees who returned to work after taking parental leave	Person	373	43
	Male	Person	194	13:
	Female	Person	179	299
	Retention to work (after parental leave and still employed for the next 12 months)	Person	318	408
	Male	Person	173	128
	Female	Person	145	280
	No of employees who returned after availing parental leave in previous reporting period	Person	393	42!
	Male	Person	185	134
	Female	Person	208	29
	Return to work rate	%	95%	899
	Retention rate	%	81%	969
Emplovees trainin	a*			
404-1	Total training hours provided to employee	Hours	113,257	69,713
		Hours	91.440	55,183
		Hours		14,529
		Hours/Employee		3.9
		Hours/Employee	·····	4.4
		Hours/Employee		2.
Performance revie		110010, 2111p10, 00		
	Total employees receiving regular performance reviews	Person	13.838	15,355
.010		Person		10,456
	Female	Person		4,899
	Percentage of employees receiving regular performance	%		4,09
	reviews (No. of Employees receiving review/total no. of employees)	70	04%	607
	Male	%	88%	849
	Female	%	74%	929

^{*} Does not include temporary employee. Temporary employee is an employee with a contract for a limited period (i.e., fixed term contract) that ends when the specific time period expires, or when the specific task or event that has an attached time estimate is completed (e.g., the end of a project or return of replaced employees).

[#]Restated number for 2021

Occupational Health and Safety

GRI Standards	Employee	Unit	2022	2021
Employee				
GRI2-7a	Total employees	Person	21,207	19,153
	Male	Person	14,844	13,597
	Female	Person	6,364	5,556
GRI2-8	Total contractor's employees	Person	10,593	9,293
	Male	Person	8,988	7,758
	Female	Person	1,605	1,536
403-9	Number of man-hours	Man-hours	67,036,031	64,770,648
	Employee	Man-hours	41,271,898	43,192,969
	Male	Man-hours	29,016,310	31,004,766
	Female	Man-hours	12,255,588	12,188,203
	Contractor	Man-hours	25,764,133	21,577,680
	Male	Man-hours	14,844 6,364 10,593 8,988 1,605 67,036,031 41,271,898 29,016,310 12,255,588 25,764,133 21,921,670 3,842,463 2,381 100,665 20,117 40,361 6.3 4.3 3.8 5 1 1 0 4 4 0 58 50 36 14 8 8 0 3 3 3 0 0 0 0	17,848,727
	Female	Man-hours		3,728,953
Worker training o	n occupational health and safety			
403-5	Safety training programs conducted	No.	2,381	1,392
	Training hours permanent employees	Hours	100,665	58,360
	Training hours temporary employees	Hours	20,117	774
	Training hours contractor workers	Hours	40,361	28,836
	Average training hours per permanent employee	Hours	6.3	3.3
	Average training hours per temporary employee	Hours		0.0
	Average training hours per contractor worker	Hours	3.8	3.1
Work - related inju	uries			
403-9	Fatalities	Person	5	C
	Employees	Person	1	(
	Male	Person	1	(
	Female	Person	0	(
	Contractor	Person	4	(
	Male	Person	4	(
	Female	Person	0	(
	Lost-Time Cases (LTC)^	Cases	58	
	Employees	Cases	50	
	Male	Cases	36	
	Female	Cases	14	
	Contractor	Cases	8	
	Male	Cases	8	
	Female	Cases	0	
	Restricted Work Cases (RWC)^	Cases	3	
	Employees	Cases	3	
	Male	Cases	3	
	Female	Cases	0	
	Contractor	Cases		
	Male	Cases		
	Female	Cases		
	Medical Treatment Cases^	Cases	15	
	Employees	Cases	9	
			3	
	Male	Cases	3	

[^]New disclosed KPI

GRI Standards	Employee	Unit	2022	2021
	Contractor	Cases	6	-
	Male	Cases	6	_
	Female	Cases	0	-
	First Aid Cases (FAC)^	Cases	320	-
	Employees	Cases	274	-
	Male	Cases	171	_
	Female	Cases	103	_
	Contractor	Cases	46	=
	Male	Cases	46	_
	Female	Cases	0	_
	Total recordable injuries	Cases	81	67
	Employees	Cases	63	60
	Male	Cases	43	26
	Female	Cases	20	34
	Contractor	Cases	18	7
	Male	Cases	18	
	Female	Cases	0	1
	Total lost time cases^	Cases	66	-
	Employees	Cases	54	
	Male	Cases	40	
	Female	Cases	14	
	Contractor	Cases	12	
	Male	Cases	12	
	Female	Cases	0	_
		No./Million Man-Hours	0.98	0.54
	Total Loss Time Injury Frequency Rate (LTIFR)	No./Million Man-Hours	1.31	0.76
	Employees Male	No./Million Man-Hours	1.38	0.76
			-	
	Female	No./Million Man-Hours	1.14	1.15
	Contractor	No./Million Man-Hours	0.47	0.09
	Male	No./Million Man-Hours	0.55	0.11
	Female	No./Million Man-Hours	0.00	0.00
	Total Recordable Injury Frequency Rate (TRIFR)	No./Million Man-Hours	1.21	1.03
	Employees	No./Million Man-Hours	1.50	1.39
	Male	No./Million Man-Hours	1.50	0.84
	Female	No./Million Man-Hours	1.60	2.79
	Contractor	No./Million Man-Hours	0.70	0.32
	Male	No./Million Man-Hours	0.80	0.34
	Female	No./Million Man-Hours	0.00	0.27
	Near misses^	Cases	367	-
	Employees	Cases	149	_
	Male	Cases	145	-
	Female	Cases	4	-
	Contractor	Cases	218	_
	Male	Cases	218	-
	Female	Cases	0	-

[^]New disclosed KPI

Occupational Health and Safety

GRI Standards	Employee	Unit	2022	2021
Work - related ill h	nealth			
403-10	Fatalities as a result of work-related ill health	Cases	0	0
	Employees	Cases	0	0
	Male	Cases	0	0
	Female	Cases	0	0
	Contractor	Cases	0	0
	Male	Cases	0	0
	Female	Cases	0	0
	High consequence work-related injuries#	Cases	0	3
	Employees#	Cases	0	3
	Male [#]	Cases	0	3
	Female	Cases	0	0
	Contractor	Cases	0	0
	Male	Cases	0	0
	Female	Cases	0	0
	Recordable work-related ill health	Cases	0	0
	Employees	Cases	0	0
	Male	Cases	0	0
	Female	Cases	0	0
	Contractor	Cases	0	0
	Male	Cases	0	0
	Female	Cases	0	0

Restated numbers for 2021

Indorama Corporation Governance Board

Diversity in Governance Body (Board of Directors)

GRI Standards	Age Group	<50 years	50-60 years	>60 years
405-1	Number of members	1	1	4

Number of Directors under Executive, Non-Executive and Independent Directors

GRI Standards	Executive	Non-Executive and Independent Directors
405-1	5	1

Tenure of Board of Directors

GRI Standards	Tenure	<5 years	5-10 years	>10 years
405-1		0	1	5

Note: IRC – Please note that 1/3 of the directors retire by rotation at the Annual General Meeting with the option to be re-elected, pursuant to the Constitution of IRC.



Independent Assurance Statement

To the Directors and Management, Indorama Corporation Pte. Ltd., 143 Cecil Street, #14-00 GB Building, Singapore –069542

Indorama Corporation Pte. Ltd. (hereafter IRC') commissioned TUV India Private Limited (TUVI) to conduct independent external assurance of non-financial information disclosed in IRC's Second Annual Sustainability Report (hereinafter 'the Report') for the period January 01, 2022 to December 31, 2022. This engagement was comprised of "limited assurance" of IRC's sustainability information for the applied reporting period. The Report is based on the principles of GRI Standards 2021. This assurance engagement was conducted in accordance with ISAE 3000 (revised).

Management's Responsibility

IRC has monitored the ESG data and is responsible for identifying materiality, and related sustainability issues, establishing, reporting performance management, data management, and quality. The management of IRC is responsible for the information provided in the report and the process of collecting, analysing, and reporting the information presented in web-based and printed forms, including website maintenance and its integrity. The IRC's management is responsible for accurately monitoring and reporting the ESG data following the applied criteria so that it is free of intended or unintended material misstatements. IRC will be responsible for archiving and reproducing the disclosed data for the stakeholders upon request.

Scope and Boundary

In particular, the assurance engagement included the following:

- 1. Verification of the application of the principles as mentioned in the Global Reporting Initiative (GRI) Standards, and the quality of information presented in the ESG data over the reporting period;
- 2. Review of the policies, initiatives, practices and performance described in the Report;
- 3. Review of the non-financial disclosures made in the Report against the requirements of the GRI Standards;
- 4. Verification of the reliability of the GRI Standards Disclosure on environmental and social topics by verifying sample data;
- 5. Specified information was selected based on the materiality determination and needs to be meaningful to the intended users.

TUVI has verified the below-mentioned disclosures given in the report.

Topic	Indicator	GRI Disclosure
Energy	Energy consumption within the organization	302-1
	Energy intensity	302-3
Water and effluents	Water withdrawal	303-3
Emissions	Direct (Scope 1) GHG emissions*	305-1
	Energy indirect (Scope 2) GHG emissions	305-2
Waste	Waste generated	306-3
	Waste diverted from disposal	306-4
	Waste directed to disposal	306-5
Occupational health and	Work-related injuries	403-9
safety		
Training and education	Average hours of training per year per employee	404-1

^{*} All GHG sources under Scope -1 emissions are not calculated example fugitive emissions from refrigerant, refill of fire extinguishers, LPG consumption in canteen, emissions on account of use of fertilizers. GHG reporting is limited to scope 1 and 2.

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The reporting boundaries for the above topics include 30 manufacturing plants across 8 countries. Onsite Assessment was performed for below mentioned sites

- 1. Indorama India Private Limited, Fertilizer Division, Haldia, India 03-05 July 2023
- 2. Indorama India Private Limited, Fertilizer Division, Haldia, India 06-08 July 2023
- 3. PT. Indo-Rama Synthetics Tbk, Purwakarta, Indonesia 17-18 July 2023
- 4. PT. Indo-Rama Synthetics Tbk, Campaka Purwakarta 20 July 2023
- 5. PT. Indo-Rama Synthetics Tbk. Bandung 21 July 2023
- 6. F.E. Indorama Kokand Textile JSC, Uzbekistan 24-26 July 2023
- 7. JSC Indorama Kokand Fertilizers & Chemicals Uzbekistan 27-28 July 2023

The assurance activities were done together with a desk review carried out for all other IRC sites within the reporting boundary. Applicable boundaries for disclosures are explained in the Report.

Limitations

TUVI did not perform any assurance procedures on the prospective information disclosed in the ESG data, including targets, expectations, and ambitions. Consequently, TUVI draws no conclusion from the prospective information. During the assurance process, TUVI did not come across any limitations to the agreed scope of the assurance engagement. TUVI is contracted by the IRC and answerable to the IRC's management only. TUVI verified the data on a sample basis; the responsibility for the authenticity of the data entirely lies with IRC. TUVI expressly disclaims any liability or co-responsibility in the case of erroneous data reported or for any decision a person or entity would make based on this assurance statement.

Our Responsibility

TUVI's responsibility in relation to this engagement was to perform a limited level of assurance and to express a conclusion based on the work performed. This engagement did not include an assessment of the adequacy or the effectiveness of IRC's strategy or management of sustainability-related issues or the sufficiency of the report against GRI Standards, ISAE 3000 (revised) standard and other requirements mentioned under the scope of the assurance. TUVI's responsibility regarding this verification is in accordance with the agreed scope of work which includes non-financial quantitative and qualitative information disclosed by IRC. The intended users of this assurance statement are the management of 'IRC'. This assurance engagement is based on the assumption that the data and information provided to us by IRC are complete and true.

Verification Methodology

During the assurance engagement, TUVI adopted a risk-based approach, focusing on verification efforts with respect to disclosures. TUVI has verified the disclosures and assessed the robustness of the underlying data management system, information flows, and controls. In doing so:

- 1. TUVI examined and reviewed the documents, data, and other information made available by IRC for non-financial disclosures;
- 2. TUVI conducted interviews with key representatives, including data owners and decision-makers from different functions of IRC;
- 3. TUVI reviewed the level of adherence to principles of GRI standards.
- 4. TUVI examined and reviewed the documents, data (on sample basis) and other information made available by IRC for the reported disclosures including the Management Approach and performance disclosure

Opportunities for Improvement

The following are the opportunities for improvement reported to IRC. However, they are generally consistent with IRC's management objectives and programs.

- 1. A formal assessment of the Human Rights can be conducted to strengthen the disclosure
- 2. IRC can perform a detailed climate risk analysis applicable to entire supply chain starting from raw material extraction, transport, manufacturing, testing, packaging, finish good transport, use phase and end of life
- 3. Equipment wise GHG mapping can be developed for each IRC location to identify the hot spots and accordingly design the structured and focused mitigation measures
- 4. IRC is targeting the net zero carbon, thus its existing policies focusing on the GHG and energy can be updated and inform to stakeholders along with the targets and timelines.

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5. IRC may strengthen its internal reporting by opting a smart cloud based data management system and compliment the same with periodic internal data and performance reviews

Our Conclusion

In our opinion, based on the scope of this assurance engagement, the disclosures on ESG performance reported along with the referenced information provides a fair representation of the material topics, monitoring systems, strategies, and performance disclosures and meets the general content and quality requirements of the GRI Standards.

Disclosures: TUVI is of the opinion that the reported disclosures generally meet the GRI Standards reporting requirements. IRC refers to general disclosure to report contextual information about IRC, while the Management Approach is discussed to report the management approach for each material topic.

Universal Standard: IRC followed GRI 1: Foundation 2021: Requirements and principles for using the GRI Standards; GRI 2: General Disclosures 2021: Disclosures about the reporting organization. General Disclosures were followed when reporting information about an Organization's profile, strategy, ethics and integrity, governance, stakeholder engagement practices and reporting process and GRI 3: Material Topics 2021: Disclosures and guidance about the organization's material topics. GRI3 was selected for Management's Approach on reporting information about how an organization manages a material topic.

Topic Specific Standard: 300 series (Environmental topics), and 400 series (Social topics). These Topic-specific Standards were used to report information on the organization's impacts related to environmental and social topics. *TUVI is of the opinion that the reported material topics and Topic-specific Standards that IRC used to prepare its Report are appropriately identified and addressed.*

Limited Assurance Conclusion: Based on the procedures we have performed, nothing has come to our attention that causes us to believe that the information subject to the limited assurance engagement was not prepared in all material respects. TUVI found the sustainability information to be reliable in all material respects, with regards to the reporting criteria of the GRI Standards.

This assurance statement has been prepared in accordance with the terms of our engagement. In accordance to the ISAE 3000 (revised) requirements

Independence: TUVI follows IESBA (International Ethics Standards Board for Accountants) Code which, adopts a threats and safeguards approach to independence. It is confirmed that the Assurance Team is selected to avoid situations of self-interest, self-review, advocacy and familiarity. The Assessment Team was safeguarded from any type of intimidation.

Quality control: The Assurance Team complies with the Code of Ethics for Professional Accountants issued by the IESBA, which includes independence and other requirements founded on fundamental principles of integrity, objectivity, professional competence and due care, confidentiality and professional behaviour. In accordance with International Standard on Quality Control, TUVI maintains a comprehensive system of quality control including documented policies and procedures regarding compliance with ethical requirements, professional standards and applicable legal and regulatory requirements.

In the context of Assurance, the following contemporary principles has been observed:

Evaluation of the adherence to other contemporary Principles

Inclusivity: Stakeholder identification and engagement is carried out by IRC on a periodic basis to bring out key stakeholder concerns as material topics of significant stakeholders. In our view, the Report meets the requirements.

Materiality: The materiality assessment process has been carried out based on the requirements of the GRI Standards, considering topics that are internal and external to the IRC range of businesses. The Report fairly brings out the aspects and topics and their respective boundaries of the diverse operations of IRC. In our view, the Report meets the requirements.

Responsiveness: TUVI believes that the responses to the material aspects are fairly articulated in the report, i.e., disclosures on IRC policies and management systems, including governance. In our view, the Report meets the requirements.

Impact: IRC communicates its sustainability performance through regular, transparent internal and external reporting throughout the year, aligned with GRI, and its policy framework encompassing the Environmental, Social, Ethical and other policies. IRC reports on sustainability performance to the Top Management, who oversees and monitors the implementation and performance of objectives, as well as progress against goals and targets for addressing sustainability-related issues.

TUVI expressly disclaims any liability or co-responsibility for any decision a person or entity would make based on this Assurance Statement. The intended users of this assurance statement are the Management of IRC. The Management of the IRC is responsible for the information provided in the Report as well as the process of collecting, analyzing, and reporting the information presented in web-based and printed Reports, including website maintenance and its integrity. TUVI's responsibility regarding this verification is in accordance with the agreed scope of work which includes non-financial quantitative and qualitative information (Sustainability Performance) disclosed by IRC in the Report. This assurance engagement is based on the assumption that the data and the information provided to TUVI by IRC are complete and true.

Our Assurance Team and Independence

TUVI is an independent, neutral third party providing sustainability services with qualified environmental and social specialists. TUVI states its independence and impartiality and confirms that there is "No Conflict of Interest" with regard to this assurance engagement. In the reporting year, TUVI did not work with IRC on any engagement that could compromise the independence or impartiality of our findings, conclusions, and recommendations. TUVI was not involved in the preparation of any content or data included in the Report, with the exception of this Assurance Statement. TUVI maintains complete impartiality towards any individuals interviewed during the assurance engagement.

For and on behalf of TUV India Private Limited

Manojkumar Borekar
Project Manager and Reviewer

Head - Sustainability Assurance Service

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Date: 24-08-2023 Place: Mumbai, India

Project Reference No: 8121587136 8121611018 8121633133

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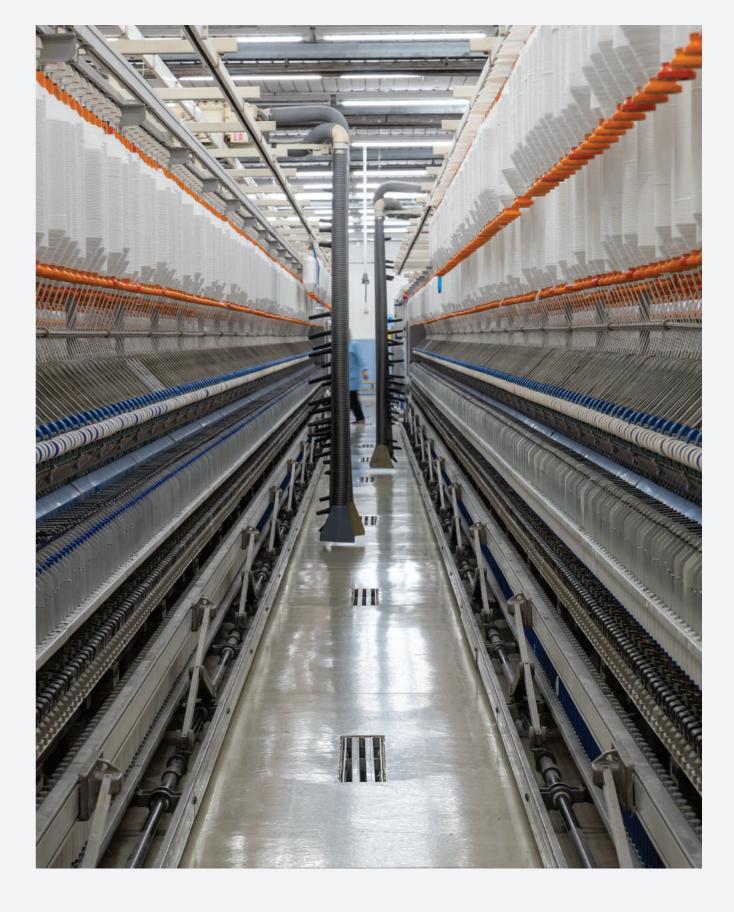
GRI Content Index

Topic	GRI Disclosure	Description	Section	Page No./ Reference	Exclusion
The organization and its reporting	2-1	Organizational details	About Indorama Corporation	3	
practices	2-2	Entities included in the organization's sustainability reporting	Factbook	2	
	2-3	Reporting period, frequency and contact point	About the Report	1	
	2-4	Restatements of information		No restatements	-
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Activities and workers	2-6	Activities, value chain and other business relationships	About Indorama Corporation	3-4	
	2-7	Employees	Social	22	
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	2-11	Chair of the highest governance body	Governance	26-27	
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	2-19	Remuneration policies	Human Rights and Labour Policy	Link	
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207: Tax 2019	GRI 3	Management Disclosure	Materiality	11	207-1, 207-2 207-4
	207-3	Stakeholder engagement and management of concerns related to tax	Stakeholder Engagement	10	
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302: Energy 2016	GRI 3	Management Disclosure	Materiality	11	302-3
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	303-2	Management of water discharge-related impacts	Wasto and Effluents	18-19	

Topic	GRI Disclosure	Description	Section	Page No./ Reference	Exclusion
	303-3	Water withdrawal	Sustainability Highlights 2022	2	
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304: Biodiversity	GRI 3	Management Disclosure	Materiality	11	
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	304-2	Significant impacts of activities, products and services on biodiversity	Biodiversity	17	
305: Emissions 2016	GRI 3	Management Disclosure	Materiality	11	305-3, 305-5 305-6, 305-7
	305-1	Direct (Scope 1) GHG emissions	Factbook: Emissions	5	
	305-2	Energy indirect (Scope 2) GHG emissions	Factbook: Emissions	5	
	305-4	GHG emissions intensity	Sustainability highlights 2022; Factbook	2,5	
306: Waste 2020	GRI 3	Management Disclosure	Materiality	11	306-1
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	403-2	Hazard identification, risk assessment, and incident investigation	Occupational health and safety	20-21	
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	403-4	Worker participation, consultation, and communication on occupational health and safety	Occupational health and safety	20-21	
	403-5	Worker training on occupational health and safety	Factbook: Occupational Health and Safety	20-21	
	403-6	Promotion of worker health	Occupational health and safety	20-21	
	403-7	Prevention and mitigation of occupational health and safety impacts directly linked by business relationships	Occupational health and safety	20-21	
	403-8	Workers covered by an occupational health and safety management system	Factbook: Occupational Health and Safety	10-11	
	403-9	Work-related injuries	Occupational health and safety; Factbook	20, 10-11	
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	404-1	Average hours of training per year per employee	Factbook: Employees, Social	21, 9	
	404-2	Programs for upgrading employee skills and transition assistance programs	Human Capital and Diversity	22-23	
405: Diversity and	GRI 3	Management Disclosure			
Equal Opportunity 2016	405-1	Diversity of governance bodies and employees	Factbook: Governance	13	405-2
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2016	408-1	Operations and suppliers at significant risk for incidents of child labor	Human Rights and Labor	21	
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413: Local Communities 2016	GRI 3	Management Disclosure	Materiality	11	413-2
	413-1	Operations with local community engagement, impact assessments, and development programs	Community Development	24-25	•



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